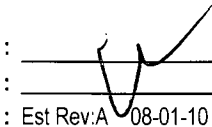


Date: Wednesday, 30/01/2008 7:32:08 AM  
User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : CO-PILOT CYCLIC GRIP KIT
<b>Job Number</b> : 37095	
<b>Estimate Number</b> : 13119	
<b>P.O. Number</b> :	<b>Part Number</b> : D350771011B
<b>This Issue</b> : 30/01/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> :	<b>Material</b> :
<b>Written By</b> : 	<b>Due Date</b> : 05/02/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev:A 08-01-10 ECN1065 DD verified by: ec	

### Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



**Comment:** DOCUMENT CONTROL  
Photocopy bluefile & type labels per PPP D350-771-011B


2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
Pick Packing Kit


3.0	D36333	CO-PILOT CYCLIC STICK EXTENSION
-----	--------	---------------------------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
PILOT CYCLIC STICK EXTENSION  
batch 37025 

4.0	D3653041	CYCLIC CONTROL STICK HAND GRIP
-----	----------	--------------------------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
CYCLIC CONTROL STICK HAND GRIP  
batch 37027 

5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
-----	-----	------------------------------------



**Comment:** INSPECT 100% KITS FOR COMPLETENESS 

Date: Wednesday, 30/01/2008 7:32:08 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT CYCLIC GRIP KIT

Job Number: 37095

Part Number: D350771011B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-771-011B

Location:

PPP Rev: PPP

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2008/01/30

Job Completion



mi 2008/1/30

U



## 5.0 PARTS LIST

Qty -011A	Qty -011B	Qty -013	Qty -015	Qty -017	Qty -019	Dart P/N	Geneva P/N	Description
X				1		D350-771-011A	P111-P	PILOT CYCLIC GRIP KIT
	X		1	1		D350-771-011B	P111-C	CO-PILOT CYCLIC GRIP KIT
		X	1	1		D350-771-013	OPTION B	CO-PILOT (FACTORY STD) KIT
			X			D350-771-015	OPTION C	CO-PILOT (DART) KIT
				X		D350-771-017	OPTION D	PILOT AND CO-PILOT CYCLIC GRIP WITH CO-PILOT STICKS KIT
					X	D350-771-019	OPTION E	COLLECTIVE SWITCH BOX KIT
		1				D3630-041	G10202	CYCLIC STICK 2
1						D3633-1	G10203	PILOT EXTENSION
	1					D3633-3	G10205	CO-PILOT EXTENSION 15
		1			1	D3634-041	G10201	COLLECTIVE CONTROL STICK 6
						D3653-041	G10204	CYCLIC CONTROL HAND GRIP 2
1	1					*0645730	N/A	HAND GRIP
*1	*1					*7205	N/A	TRIGGER SWITCH (MOMENTARY)
*1	*1					*AN364-1032A	N/A	NUT
*2	*2					*AN500-6-24	N/A	SCREW
*1	*1					*AN526-10-22	N/A	SCREW
*1	*1					*AN526-10-24	N/A	SCREW
					1	350A27-1375-20	N/A	SCREW
					1	350A27-1376-20	N/A	SOCKET
					1	D3632-041	G10207	COLLECTIVE SWITCH BOX ASSEMBLY
					**1	**D3632-1	N/A	COLLECTIVE SWITCH BOX
					**1	**D3632-3	N/A	COVER PLATE
					**6	**MS21209-F0420	N/A	HELI-COIL
					**6	**MS24693-202B	N/A	SCREW
		10				133159	N/A	CLIP
		1				332A27-2114-21	N/A	BOOT, CYCLIC (OR 332A27-2114-20)
		4				3410-14	N/A	SPLIT RING
		1				341A27-1368-20W	N/A	BOOT, COLLECTIVE
		1				350A27-1185-00	N/A	PEDAL (OR 350A27-1185-20)
		1				350A27-1185-01	N/A	PEDAL (OR 350A27-1185-21)
		1				350A27-1328-01	N/A	PLATE, BOOT MOUNT (OR 350A27-1328-0151)
		1				350A27-1340-20	N/A	COLLECTIVE HANDLE
		1				350A27-1397-00	N/A	COVER, COLLECTIVE PITCH STICK (OR 350A27-1374-00 OR 350A27-1374-20)
		1				350A27-1525-21	N/A	FLANGE, CYCLIC (OR 350A27-1525-0101)
		1				350A27-1528-20	N/A	SHIM (OR 350A27-1528-0101)
		4				A0023C06R35N-W	N/A	PIN, LOCKING (OR 55701C06R35N-W)
		1				ASNA0033-045	N/A	CLAMP (5520-025-045)
		1				MS3116E20-41P	N/A	CONNECTOR, 41 PIN (OR PT06E14-19P)

\* REFERENCE ONLY. PARTS ARE INCLUDED IN D3653-041

\*\* REFERENCE ONLY. PARTS ARE INCLUDED IN D3632-041

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: A

Date: 07.06.25

REFERENCE ONLY